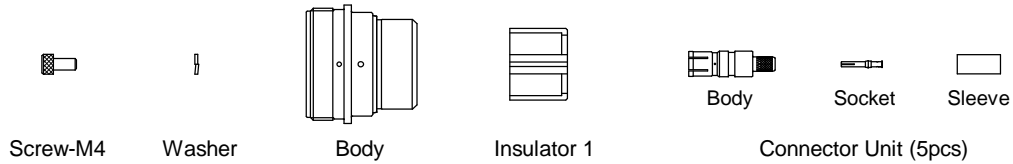


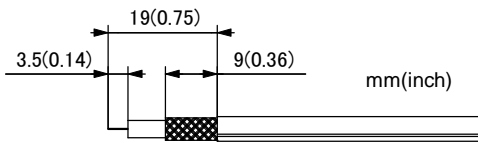
## Multi-pin Coaxial Connector Assembly Instructions

### <Parts List>

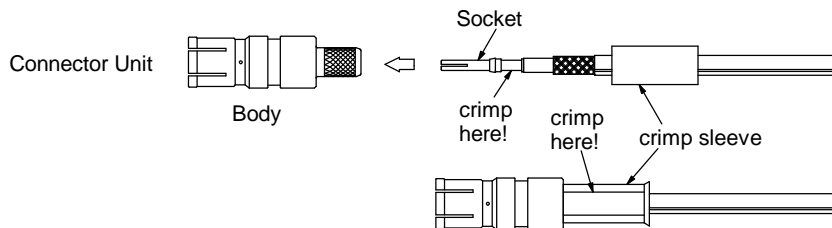


### <Tools Required> TC-1 Crimp Tool, TCD-35CA Die Set, Hex wrench : 3mm

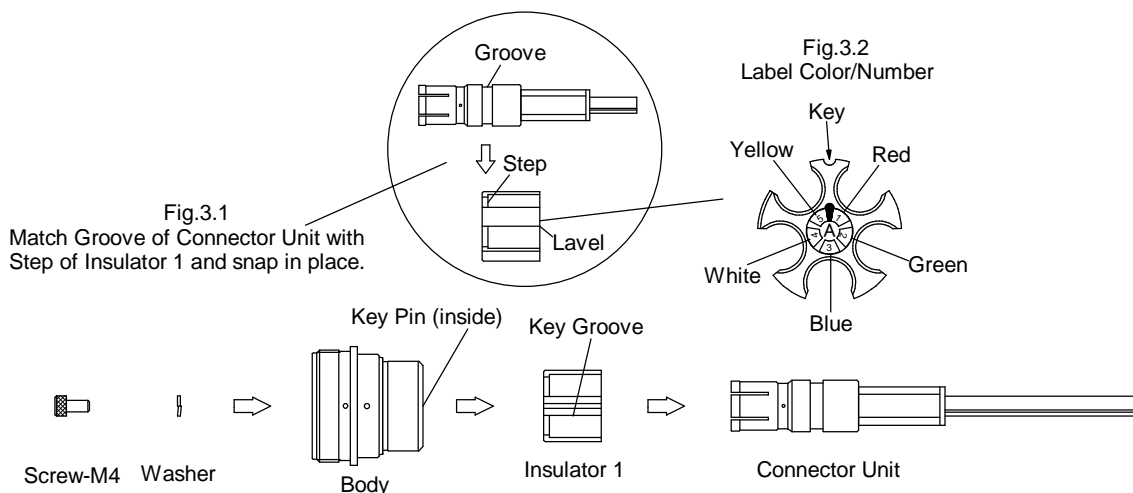
1 a. Cut and strip Coaxial cable (L-3C2VS or V5-3C) per illustration.



2 a. Slide Connector Unit Sleeve over cable jacket. Place Socket onto center conductor and crimp. Repeat for each coaxial channel.  
 b. Insert cable with crimped Socket into Connector Unit Body until you detect an audible "snap".  
 c. Slide Sleeve up against the Connector Unit and crimp to form Hex.



3 a. Insert each assembled Connector Unit into Insulator 1 (Fig.3.1), matching cable jacket to Label color. (Fig.3.2)  
 b. Alinging Key Pin with Key Groove, push Insulator 1 completely into Body (i.e.until you can not see Insulator 1).



4 a. Secure together Insulator 1 & Body with Washer and Screw-M4. (Torque: 0.78~0.98N·m)

